DI	PLOM	Enrolment No. GUJARAT TECHNOLOGICAL UNIVERSITY A ENGINEERING – SEMESTER – IV • EXAMINATION – SUMMER- Code: 3345501 Date: 27-04 -2		
	•	Name: Instrumentation Control & Quality Assurance 0:30 AM TO 01:00 PM Total Marks	ol & Quality Assurance Total Marks: 70	
Ins	 Ma Fig Use Use 	ns: tempt all questions. the Suitable assumptions wherever necessary. gures to the right indicate full marks. e of programmable & Communication aids are strictly prohibited. e of only simple calculator is permitted in Mathematics. glish version is authentic.		
Q.1	(a)	Write a brief note on Interchangeability and Selective Assembly.	07	
	(b)	Make a dimension of 62.1285 mm by using M 112 Slip gauge set.	07	
Q.2	(a)	Explain construction, working and principal of micrometer screw with neat sketch.	07	
	(b)	Define the term "Roundness". Explain following methods for checking roundness with neat sketch. i. Micrometer method ii. V-block and dial indicator method OR	07	
	(b)	Prepare an angle of 30°30'30" by using standard angle gauge set. Draw its setup.	07	
Q.3	(a)	Explain constructions, working and precaution required use in Sine Bar.	07	
•	(b)	Explain Taylor Hobson Telysurf with neat sketch.	07	
		OR		
Q.3	(a)	Explain construction, working and principle of Clinometers.	07	
	(h)	Explain different Indirect measuring methods of Surface Roughness	07	

	Draw its setup.	
(a)	Explain constructions, working and precaution required use in Sine Bar.	07
(b)	Explain Taylor Hobson Telysurf with neat sketch.	07
	OR	
(a)	Explain construction, working and principle of Clinometers.	07
(b)	Explain different Indirect measuring methods of Surface Roughness.	07
(a)	Define following term with neat sketch: i. Absolute Pressure ii. Atmospheric Pressure	07
	iv. Vacuum Pressure	
(b)	Explain Automatic control system with Block diagram.	07
	OR	
(a)	Explain different Flow measuring instrument with neat sketch: i. Bellows Type Meter ii. Rotating Impeller Meter iii. Rotating Lobs Meter	07
(b)	List different Factor affecting selection of Pressure Measuring Instrument.	07
	(b) (a) (b) (a) (b) (a)	(a) Explain constructions, working and precaution required use in Sine Bar. (b) Explain Taylor Hobson Telysurf with neat sketch. OR (a) Explain construction, working and principle of Clinometers. (b) Explain different Indirect measuring methods of Surface Roughness. (a) Define following term with neat sketch:- i. Absolute Pressure ii. Atmospheric Pressure iii. Gauge Pressure iv. Vacuum Pressure (b) Explain Automatic control system with Block diagram. OR (a) Explain different Flow measuring instrument with neat sketch:- i. Bellows Type Meter ii. Rotating Impeller Meter iii. Rotating Lobs Meter

Q.5	(a)	Compare Centralize and Decentralize Inspection system.	07
	(b)	Write a brief note on 5-S	07
		OR	
Q.5	(a)	Explain following term briefly:i. Quality of Performance.ii. Quality of Conformance.	07
	(b)	Write a brief note on ISO: 9000.	07
